

Every 45 000 km / 30 000 miles

All types

Toe-in

| Type                | Toe-in (after moving vehicle)<br>in mm | in °                    |
|---------------------|--|-------------------------|
| 100                 | $6 \pm 1$                              | $0^{\circ} 45' \pm 10'$ |
| 107 108 109 111 113 | $2 \pm 1$                              | $0^{\circ} 20' \pm 10'$ |
| 114 115 116         | $3 \pm 1$                              | $0^{\circ} 25' \pm 10'$ |

Special tools

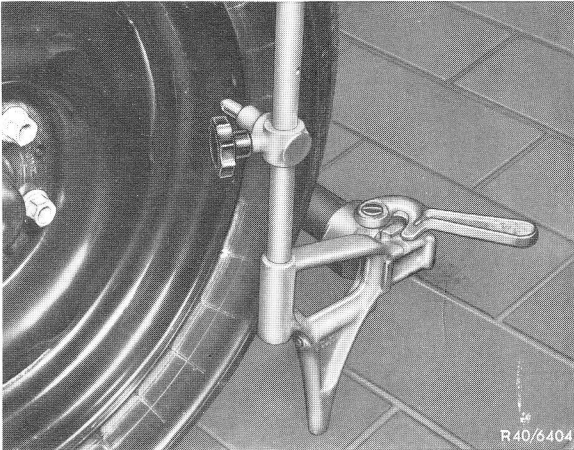
|  |                        |
|--|------------------------|
| Mechanical toe-in gauge                        | 000 589 72 21 00       |
| Optical high-speed toe-in measuring instrument | commercially available |

Note

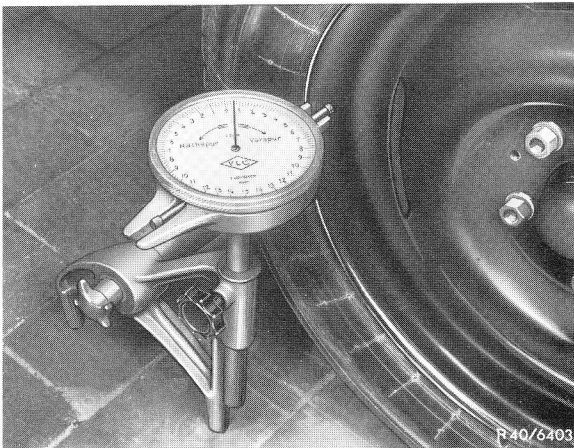
Carry out check with vehicle in curb condition resting on a level surface.

- Let vehicle roll out.
- Place the toe-in gauge on the wheel flange.
- Check toe-in of front wheels with steering centralised.

**Note:** Carry out adjustments only on inspection pit or on stand.



Contact side



Measuring side